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TITLE: Process for producing a nonwoven with a perforated
structure and
calender for carrying out the process

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ABSTRACT:

In order, in a process for producing a thermoplastic nonwoven with a perforated structure, to combine the perforation of the nonwoven with the consolidation of the nonwoven, a non-consolidated nonwoven (7) is fed to a nonwoven calender (1) having an engraving roller (2). The calender rollers (2, 3) are heated to a temperature sufficient for melting the thermoplastic nonwoven material and are pressed together with a pressure sufficient for the complete pinching off of the nonwoven material at the engraving web edges. <IMAGE>